

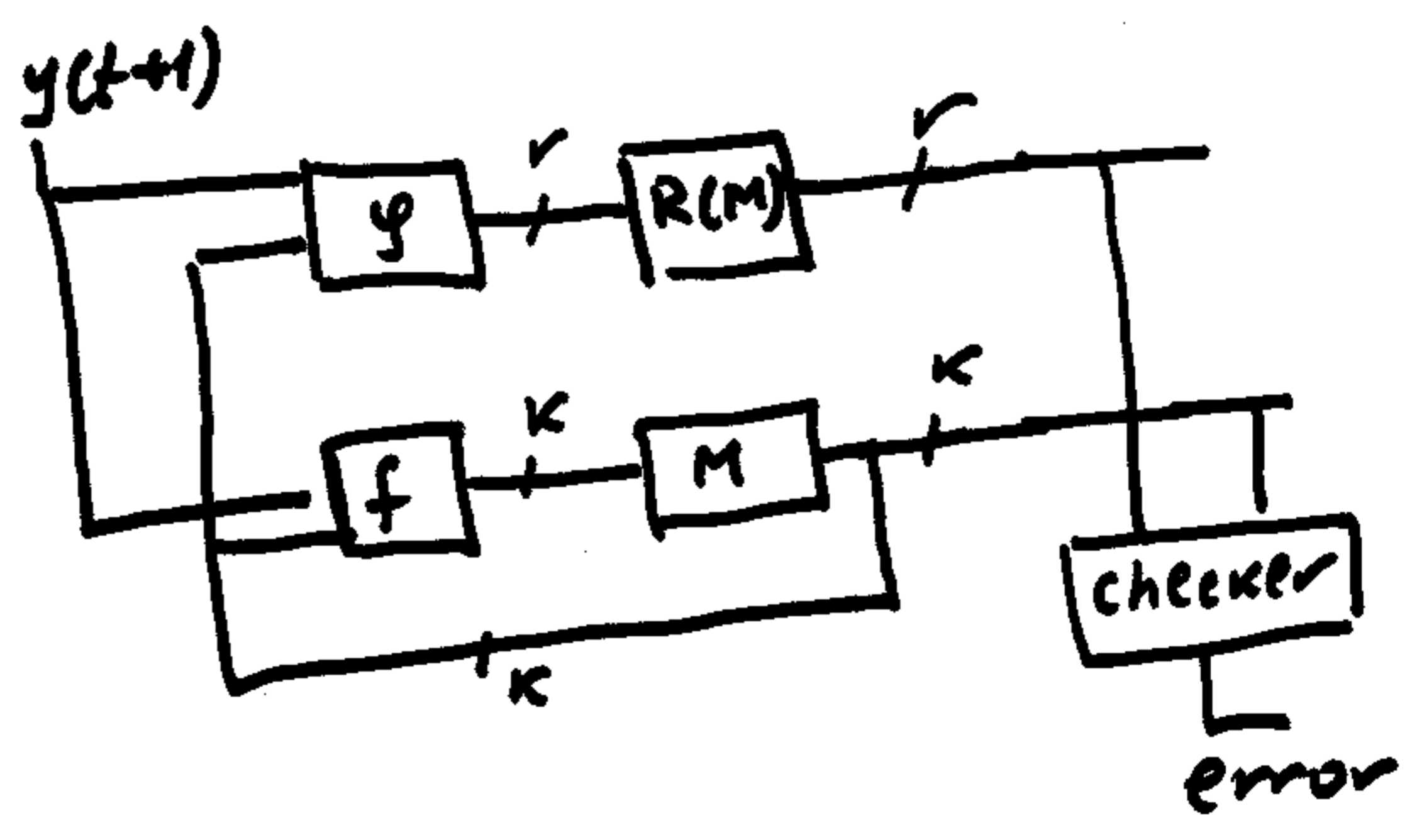
On-Line Testing of Sequential Devices

(General case)

$$\left. \begin{aligned} D(t+1) &= f(y(t+1), D(t)) \\ Z(t+1) &= D(t+1) \end{aligned} \right\} \text{ORIGINAL DEVICE}$$

$$\begin{aligned} R(D(t+1)) &= R(f(y(t+1), D(t))) = \\ &= f(y(t+1), D(t)) \cdot P \\ &= \varphi(y(t+1), D(t)) \end{aligned}$$

$$D(t) \in \{0, 1\}^k, \quad R(D(t)) \in \{a, b\}^r$$



Sequential Fault-Tolerant networks

Abstract synthesis

State Assignment
for Internal States by Codewords
of Error Correcting / Detecting Codes.

Example Correction of single
errors $t_c = 1$

Number of redundant FFs

n , where $r \geq \log_2 (k + r + 1)$

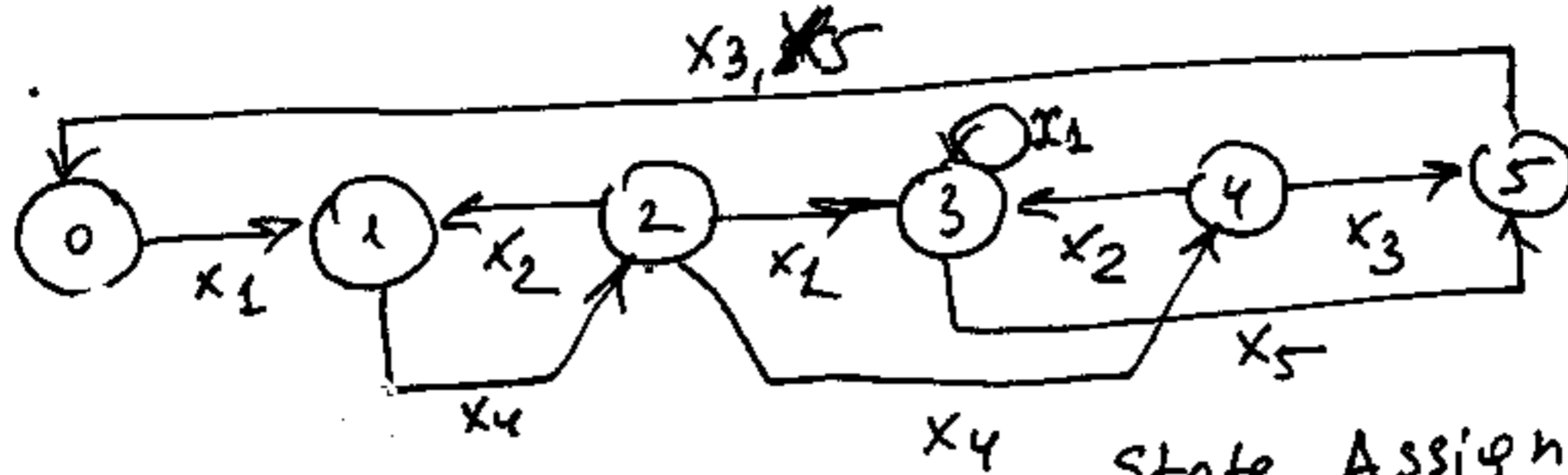
N_a - is a number of internal

states. $k = \lceil \log_2 N_a \rceil$

Example $lc=1$

Inputs assumed to be fault-free 168

1)



$$H = \begin{bmatrix} 0 & 1 & 1 & 0 & 0 \\ 1 & 0 & 1 & 0 & 1 & 0 \\ 1 & 1 & 0 & 0 & 0 & 1 \end{bmatrix}$$

$$G = \begin{bmatrix} 1 & 0 & 0 & 0 & 1 & 1 \\ 0 & 1 & 0 & 1 & 0 & 1 \\ 0 & 0 & 1 & 1 & 1 & 0 \end{bmatrix}$$

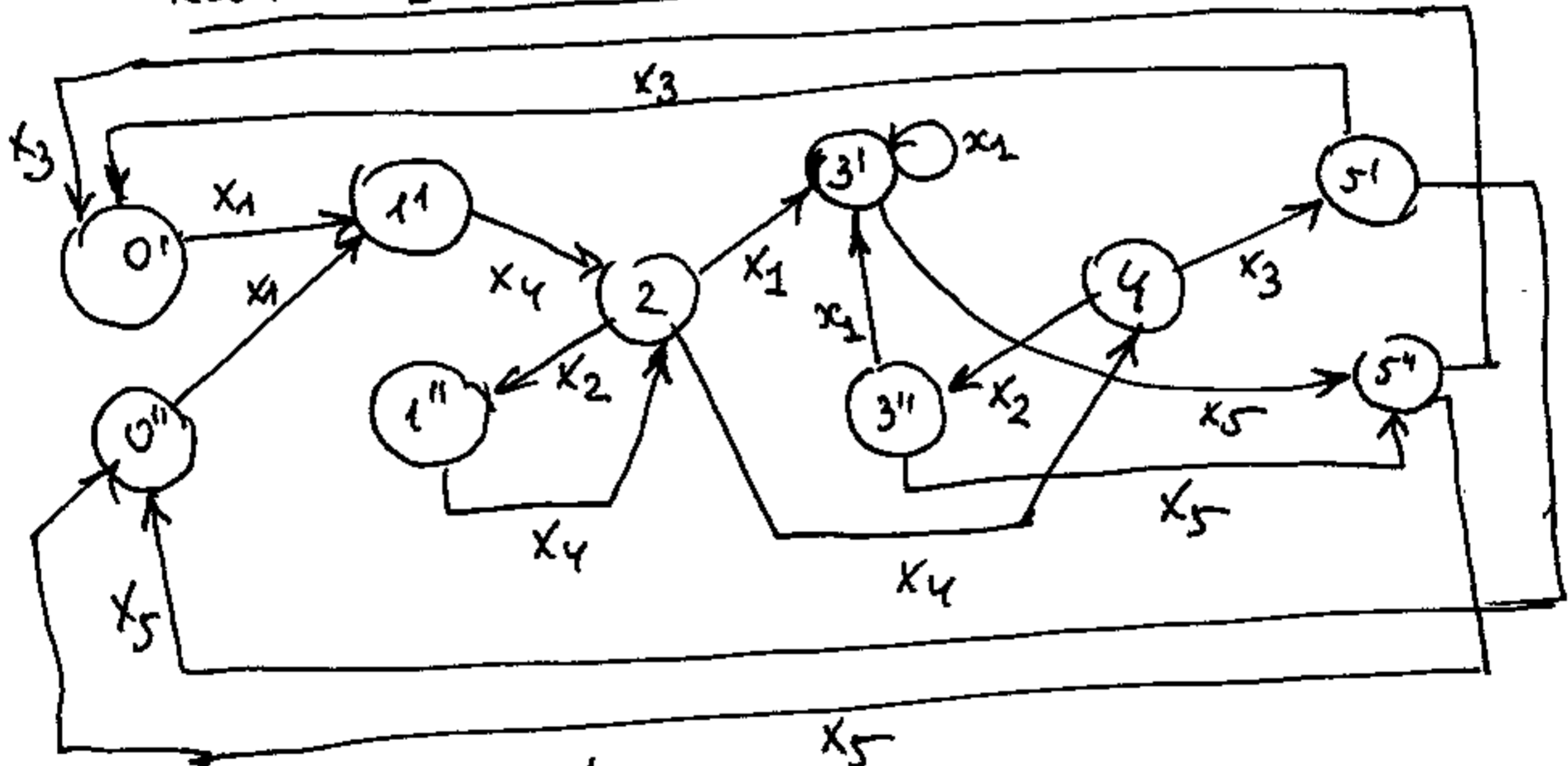
State Assignment

0 -	0000	0000	$K=3$
1 -	1000	0111	$v=3$
2 -	0100	1011	
3 -	1100	1100	
4 -	0011	1100	
5 -	1011	1011	
6 -	0111	0111	

Total # of FFs = 6

2) Splitting Internal States

Redundancy at the abstract level (The same example)



State Assignment

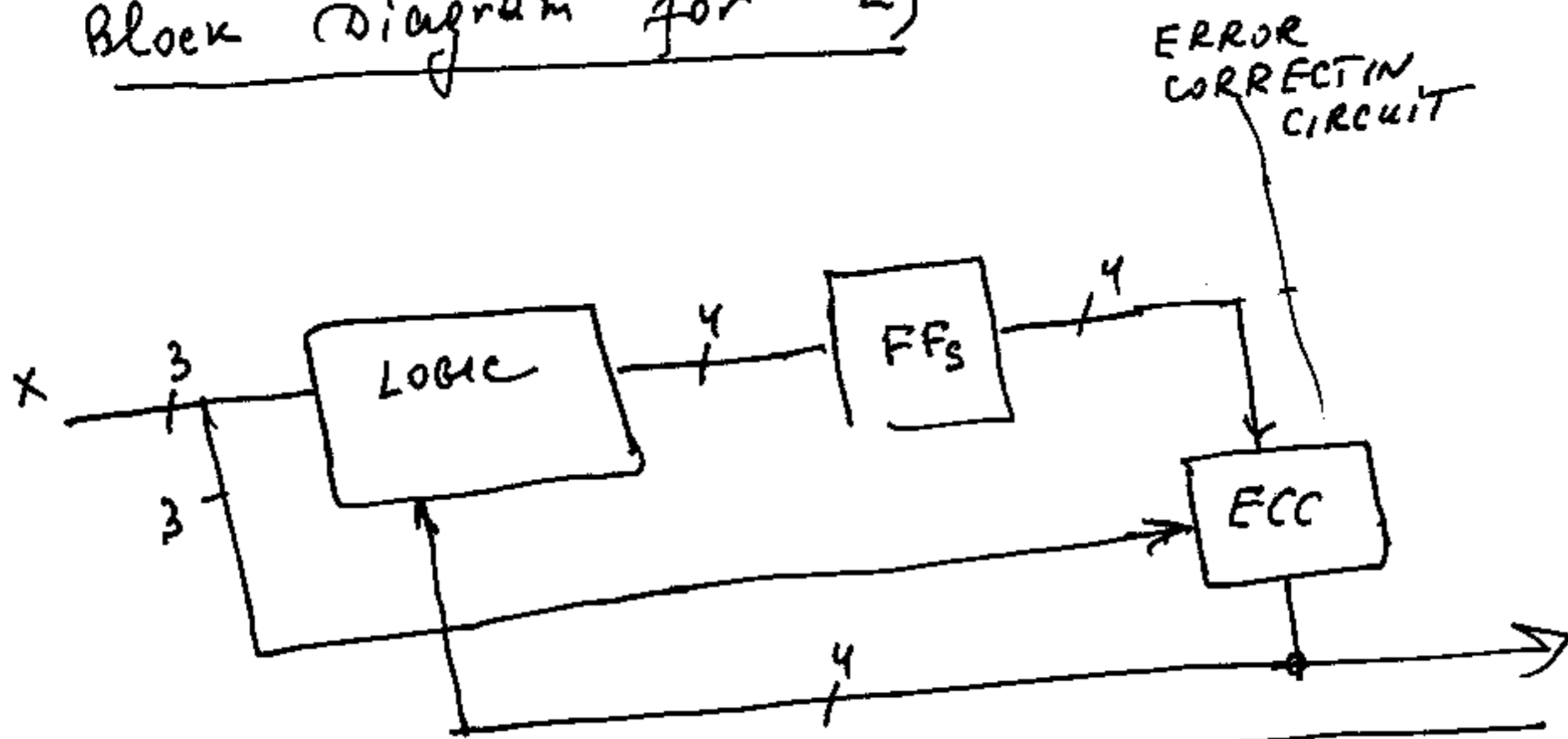
0' -	00000	} FOR INPUT x_3
5' -	01111	
0'' -	00011	} FOR x_5
5'' -	01100	
1' -	00100	} FOR x_1
3' -	01011	

1'' -	01000	} FOR x_2
3'' -	00111	

2 -	10000	} FOR x_4
4 -	11111	

Total # of FFs = 4

Block Diagram for 2)



3) Partial SPLITTING OF INTERNAL STATES

Select the following grouping of inputs

$$d_0 = (\{x_1, x_2\}, \{x_3, x_5\}, \{x_4\})$$

Then

(no splitting for this example)

STATE ASSIGNMENT

- 0 - 000 } For $\{x_3, x_5\}$
- 5 - 111
- 1 - 001 } For $\{x_1, x_2\}$
- 3 - 110
- 2 - 010 } For $\{x_4\}$
- 4 - 101

Total # of FF = 3

Optimal number of FFs is the same as for the case when no error correction

The same block-diagram as in 2)

For 3) we split only those internal states which are reachable by inputs from different blocks of the grouping (no splitting for d_0)

Minimization of a number of FFS

by optimal selection of a grouping
of inputs

Denote $\mathbb{1} = \{x_1, x_2, x_3, x_4, x_5\}$

$$\mathbb{0} = (\{x_1\}, \{x_2\}, \{x_3\}, \{x_4\}, \{x_5\})$$

For two groupings λ_1 and λ_2 we denote
 $\lambda_1 \geq \lambda_2$ if blocks of λ_2 are subsets of
blocks of λ_1

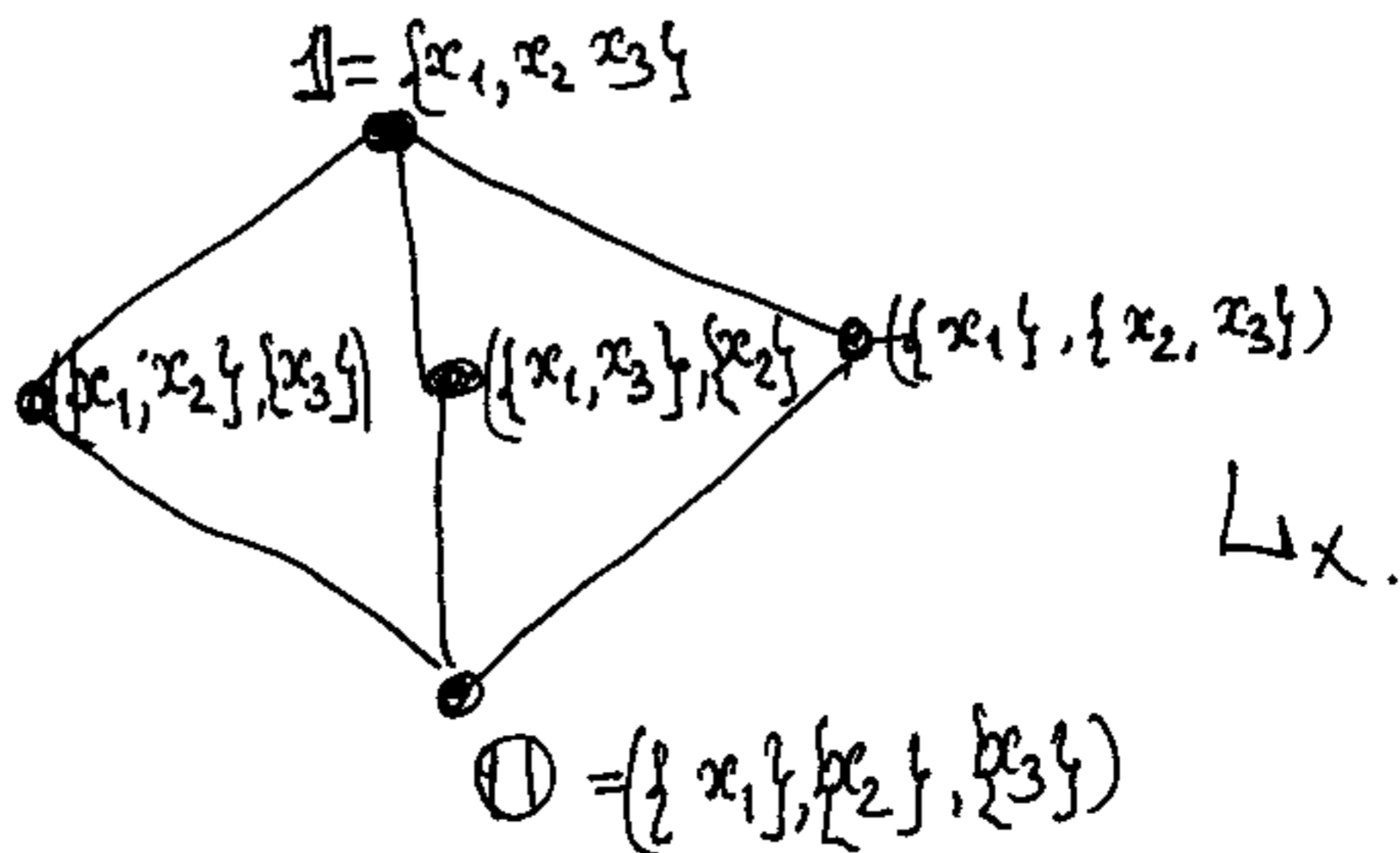
$$(\{x_1, x_2, x_3\}, \{x_4, x_5\}) \geq (\{x_1, x_2\}, \{x_3\}, \{x_4, x_5\})$$

For any λ : $\mathbb{0} \leq \lambda \leq \mathbb{1}$

Set of groupings λ form a partially
ordered set called lattice.

We denote this lattice L_x

For 3 inputs x_1, x_2, x_3



Denote $n(\lambda)$ total number of FFs
required for grouping λ (7)

For the previous example

λ	λ_1	λ_2	λ_0
$n(\lambda)$	6	4	3

For $l_c = 1$

$$n(\lambda) = \lceil \log_2 n_a \rceil + r$$

where

$$r \geq \log_2 (\lceil \log_2 n_a \rceil + r + 1)$$

Problem: find

$$\min_{\lambda \in L_x} n(\lambda)$$

Minimization of a function defined
on the lattice L_x .

For the example

$$\min_{\lambda \in L_x} n(\lambda) = n(\lambda_0) = 3$$